KILEWS

90°彎角接頭組裝說明 (THE ASSEMTLY OF THE 90° ANGLE HEAD)

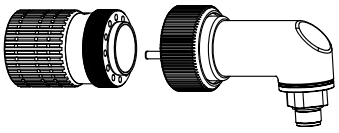
型號 (MODE) : **KL-1SA/ KL-1SB**

一、安裝說明 (Installation Guideline):

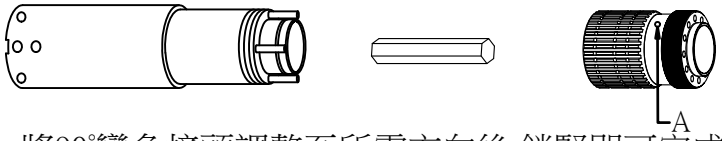
1. 先將扭力環取下,再將C環、墊片 、起子頭帽彈簧、起子頭帽、起子頭帽墊圈、傳動軸鋼珠拆解。
   Take the C-Ring and Torque Adjusting Ring components
   (washer, bit cap spring , bit cap , bit cap roove , friction ball)



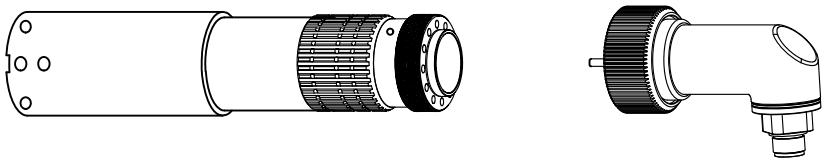
2. 將90°彎角接頭拆解。
   Remove The Threaded Cap From The Right Angle Head Assembly.



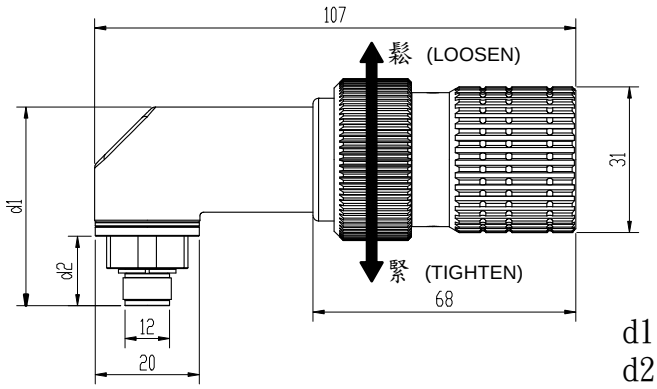
3. 先將(A)點兩側螺絲鬆開,裝上BIT,將扭力環鎖上後調整至需要之扭力,再將(A)點螺絲鎖緊即可。
   Put The Bit In, Loose The Point(A), Then Set The Needful Torque, And Tighten The Point(A).



4. 將90°彎角接頭調整至所需方向後,鎖緊即可完成作業。
   Adjust The Right Angel Head To The Correct Direction , Then Fasten The Threaded Cap With The Right Angle Heade Back.



二、外觀尺寸圖 (external dimension):

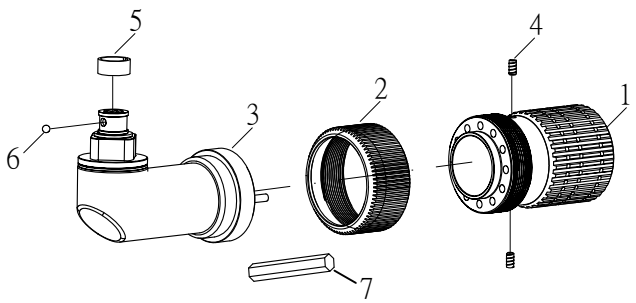


尺度區分 SCALE	容許誤差 TOLERANCE
X	±0.2
X.X	±0.1
X.XX	±0.05
X.XXX	±0.005
角度 DEGREE	±1°

單位 (UNIT):mm

d1:KL-1SA 49, KL-1SB 46.5
d2:KL-1SA 21.5, KL-1SB 18.6

三、爆炸圖及零件表 (exploded view drawing and parts list):



NO	PARTS NO	PARTS NAME-E	PARTS NAME-C	Q'ty
1	G21405-2	TORQUE ADJUST RING KL-1	彎頭扭力環 KL-1	1
2	G21404	COUPLER	彎頭固定環	1
3	G21401-3	BEND SHAFT ASSEMBLY "A" TYPE	彎頭本體半成品 A規格	1
	G21402-4	BEND SHAFT ASSEMBLY "B" TYPE	彎頭本體半成品 B規格	1
4	CH20209	SCREW	內六角螺絲	2
5	G21420	C RING	扣環	1
6	GP21291B	STELL BALLS φ2.5 "B" TYPE	鋼珠 φ2.5 "B" TYPE	1
	GP21291A	STELL BALLS φ3 "A,D" TYPE	鋼珠 φ3 "A,D" TYPE	1
7	P10139-20	Socket Extension "A" TYPE	連接桿 "A" TYPE	1
	P10139-22	Socket Extension "B" TYPE	連接桿 "B" TYPE	1