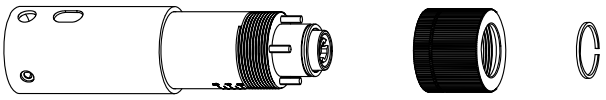
KILEWS

90°彎角接頭組裝說明 (THE ASSEMTLY OF THE 90° ANGLE HEAD)

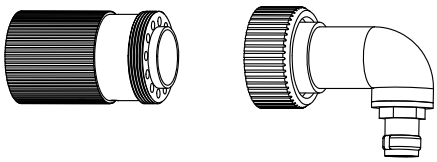
型號 (MODE) : **KL-1 / KL-2**

一、安裝說明 (Installation Guideline):

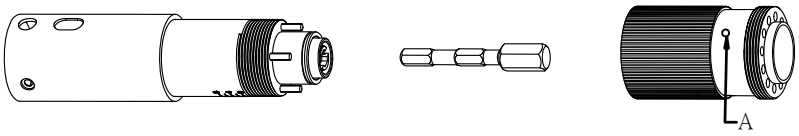
1. 先將扣環取下,再將扭力環拆解。
   Take The C-Ring And Adjusting Ring From The Clutch.



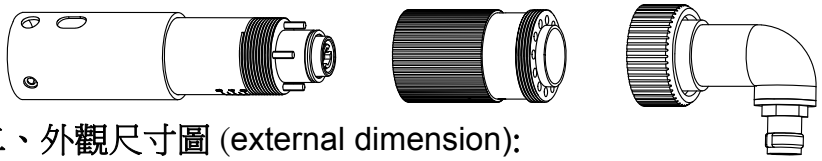
2. 將90°彎角接頭拆解。
   Remove The Threaded Cap From The Right Angle Head Assembly.



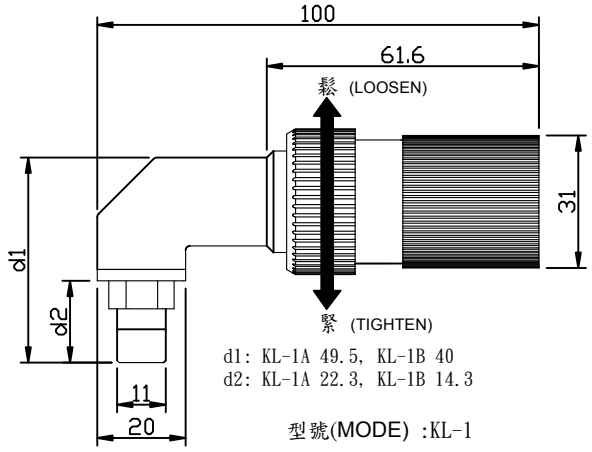
3. 先將(A)點兩側螺絲鬆開,裝上BIT,將扭力環鎖上後調整至需要之扭力,再將(A)點螺絲鎖緊即可。
   Put The Bit In, Loose The Point(A), Then Set The Needful Torque, And Tighten The Point(A).

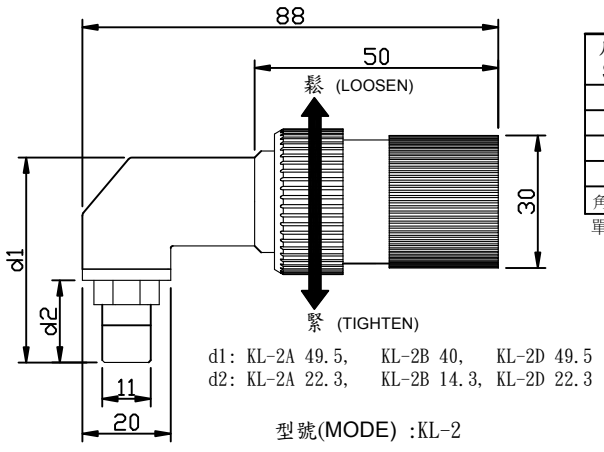


4. 將90°彎角接頭調整至所需方向後,鎖緊即可完成作業。
   Adjust The Right Angel Head To The Correct Direction , Then Fasten The Threaded Cap With The Right Angle Heade Back.



二、外觀尺寸圖 (external dimension):

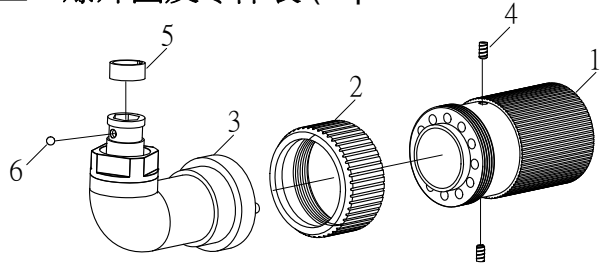




尺度區分 SCALE	容許誤差 TOLERANCE
X	±0.2
X.X	±0.1
X.XX	±0.05
X.XXX	±0.005
角度 DEGREE	±1°

單位 (UNIT):mm

三、爆炸圖及零件表 (exploded view drawing and parts list):



NO	PARTS NO	PARTS NAME-E	PARTS NAME-C	Q'ty
1	G21405	TORQUE ADJUST RING KL-1	彎頭扭力環 KL-1	1
	G21406	TORQUE ADJUST RING KL-2	彎頭扭力環 KL-2	1
2	G21404	COUPLER	彎頭固定環	1
3	G21401-3	BEND SHAFT ASSEMBLY "A" TYPE	彎頭本體半成品 A規格	1
	G21402-4	BEND SHAFT ASSEMBLY "B" TYPE	彎頭本體半成品 B規格	1
	G21401-5	BEND SHAFT ASSEMBLY "D" TYPE	彎頭本體半成品 D規格	1
4	CH20209	SCREW	內六角螺絲	2
5	G21420	C RING	扣環	1
6	GP21291B	STELL BALLS ϕ2.5 "B" TYPE	鋼珠 ϕ2.5 "B" TYPE	1
	GP21291A	STELL BALLS ϕ3 "A,D" TYPE	鋼珠 ϕ3 "A,D" TYPE	1